

Table 7

Table of Sigma Level Vs DPMO

Sigma Level	DPMO with 1.5 sigma shift	DPMO without 1.5sigma shift	Sigma Level	DPMO with 1.5 sigma shift	DPMO without 1.5sigma shift
1.0	697672	317311	3.6	17865	318.22
1.1	660083	271332	3.7	13904	215.60
1.2	621378	230139	3.8	10724	144.70
1.3	581815	193601	3.9	8198	96.19
1.4	541694	161513	4.0	6210	63.34
1.5	501350	133614	4.1	4661	41.32
1.6	461140	109599	4.2	3467	26.69
1.7	421427	89131	4.3	2555	17.08
1.8	382572	71861	4.4	1866	10.83
1.9	344915	57433	4.5	1350	6.80
2.0	308770	45500	4.6	968	4.22
2.1	274412	35729	4.7	687	2.60
2.2	242071	27807	4.8	483	1.59
2.3	211928	21448	4.9	337	0.96
2.4	184108	16395	5.0	233	0.57
2.5	158687	12419	5.1	159	0.34
2.6	135687	9322	5.2	108	0.20
2.7	115083	6934	5.3	72	0.12
2.8	96809	5110	5.4	48	0.07
2.9	80762	3732	5.5	32	0.04
3.0	66811	2700	5.6	20.7	0.02
3.1	54801	1935	5.7	13.3	0.01
3.2	44567	1374	5.8	8.5	0.01
3.3	35931	967	5.9	5.4	0.00
3.4	28717	674	6.0	3.4	0.00
3.5	22750	465	6.1	2.1	0.00